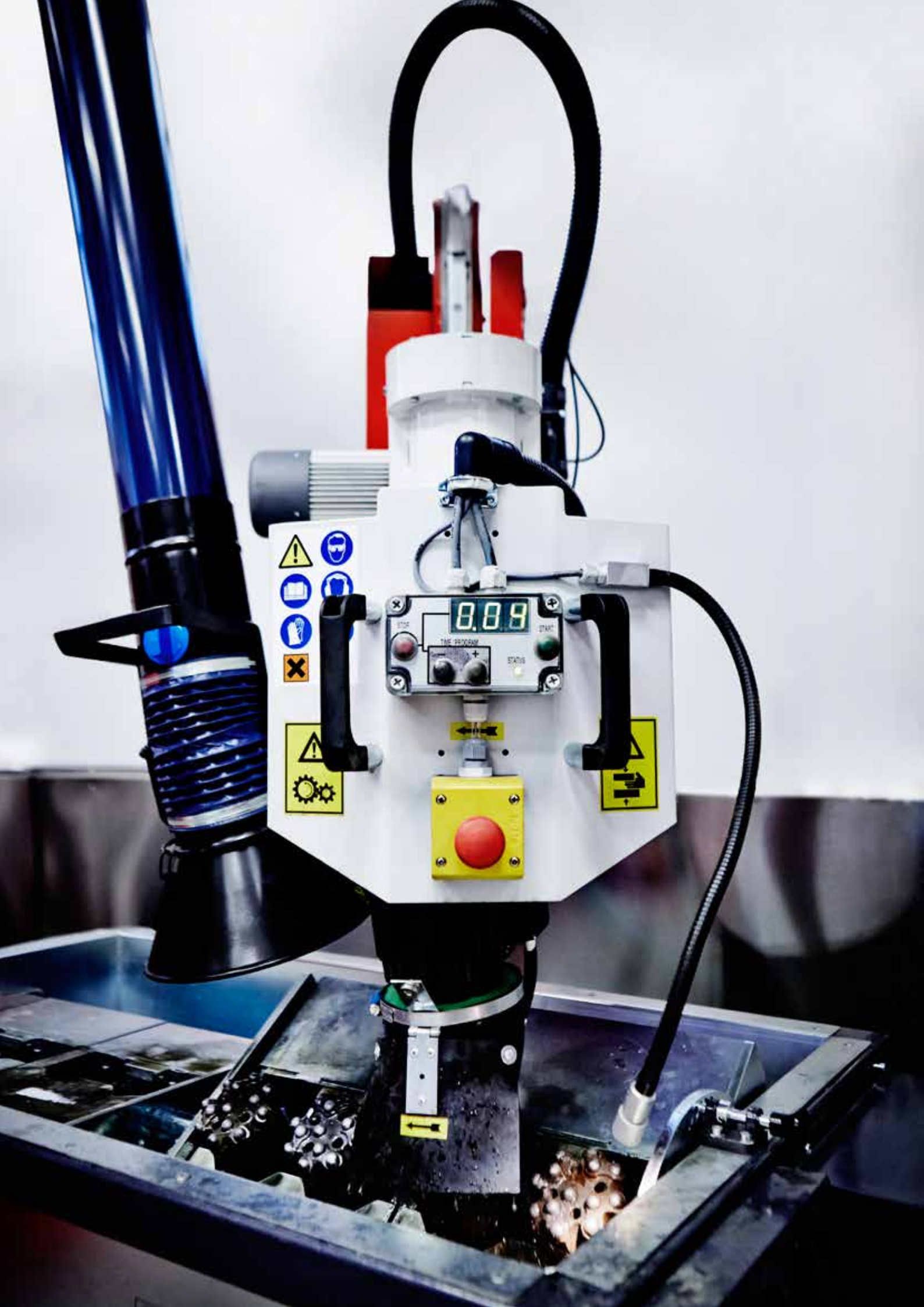




SANDVIK GRINDING EQUIPMENT INCREASES YOUR PRODUCTIVITY





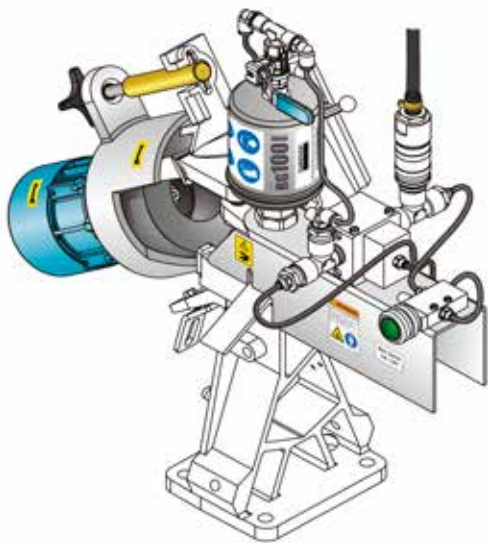
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INTEGRAL STEEL GRINDER RG100E

GRINDING APPLICATIONS

Mobile, lightweight, electrical grinder. Intended for frontal and gauge grinding of chisel integral steels.



TECHNICAL DATA

Air pressure	Max 8 bar
Air consumption	5-10 l/sec
Rated power (motor)	1.1 kW
Idling speed	2800 (50 Hz) r.p.m./ 3400 (60 Hz) r.p.m.
Hose connections:	
Air, air hose	9.5 mm (3/8")
Water, water hose	9.5 mm (3/8")
Dimensions: HxWxD mm	611x550x350
Grinding wheel dimensions	127x546x321 mm
Weight inclusive of grinding wheel	21.5 kg
Cutting-edge radius	80 mm
Cutting-edge angle	110°

PART. NO FOR MACHINES

Complete grinder, hydraulic powered 796-5320-XX

*For two last digits, see table below, under "Code"

VOLTAGE/PHASE ALT.

Voltage	Phases	Hz	Code
220-240V	1	50/60 Hz	50
380-420V	3	50/60 Hz	52
220-240V	3	50/60 Hz	59

ACCESSORIES (INCLUDED IN MACHINE DELIVERY)

Grinding wheel for dry grinding	797-1227-15
Protective goggles	797-5771
T-hexagon wrench	797-5766-06

ACCESSORIES (OPTIONAL)

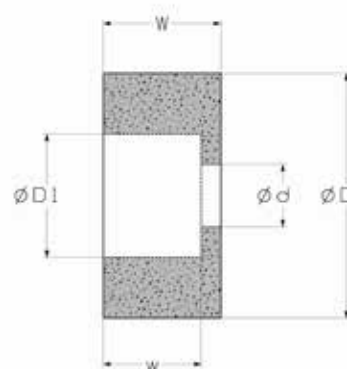
Grinding wheel (dry grinding)	797-1227-15
Grinding wheel (wet grinding)	797-1227-10
Kit for grinding plug hole drill steels	797-5489-50
Mounting bracket (for drill rig)	797-5330-91
Support for integral steels	797-5330-92
Grinding template for chisel bit	795-1343
Grinding template for plug hole steels	795-1336

RECOMMENDED LUBRICANTS

Grease, 0.42 kg cartridge 797-5773-22

GRINDING WHEEL DIMENSIONS

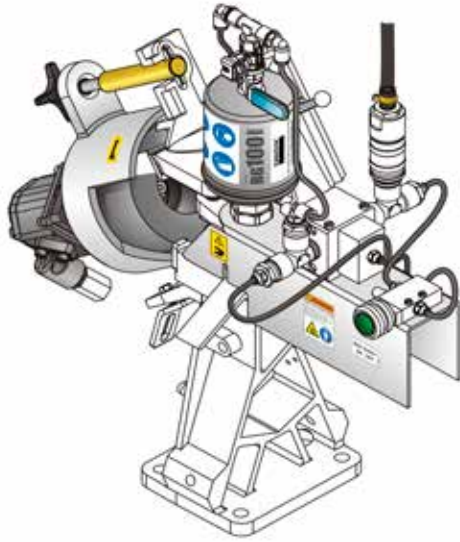
D = 127 mm
W = 63 mm
d = 32 mm
D1 = 80 mm
w = 50 mm



INTEGRAL STEEL GRINDER RG100H

GRINDING APPLICATIONS

Mobile, lightweight, hydraulic grinder. Intended for frontal and gauge grinding of chisel integral steels.



TECHNICAL DATA

Hydraulic pressure	Max 200 bar/Min. 140 bar
Oil flow consumption	12 l/min
Air pressure	Max 8 bar
Air consumption	5-10 l/sec
Rated power (motor)	4 kW
Idling speed	3700 r.p.m.
Hose connections:	
Hydraulic, hydraulic hose	R 3/8" female thread
Air, air hose	9.5 mm (3/8")
Water, water hose	9.5 mm (3/8")
Dimensions: HxWxD mm	600x550x350
Grinding wheel dimensions	127x63x32 mm
Weight inclusive of grinding wheel	15.5 kg
Cutting-edge radius	80 mm
Cutting-edge angle	110°

PART. NO FOR MACHINES

Complete grinder, hydraulic powered 796-5330

ACCESSORIES (INCLUDED IN MACHINE DELIVERY)

Grinding wheel for dry grinding 797-1227-15
 Protective goggles 797-5771
 T-hexagon wrench 797-5766-06

ACCESSORIES (OPTIONAL)

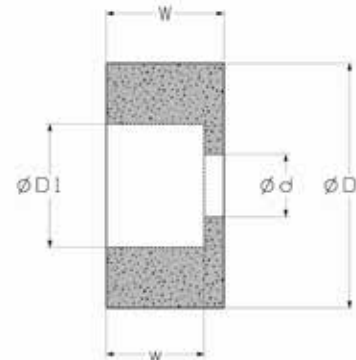
Grinding wheel (dry grinding) 797-1227-15
 Grinding wheel (wet grinding) 797-1227-10
 Kit for grinding plug hole drill steels 797-5489-50
 Mounting bracket (for drill rig) 797-5330-91
 Support for integral steels 797-5330-92
 Grinding template for chisel bit 795-1343
 Grinding template for plug hole steels 795-1336

RECOMMENDED LUBRICANTS

Grease, 0.42 kg cartridge 797-5773-22

GRINDING WHEEL DIMENSIONS

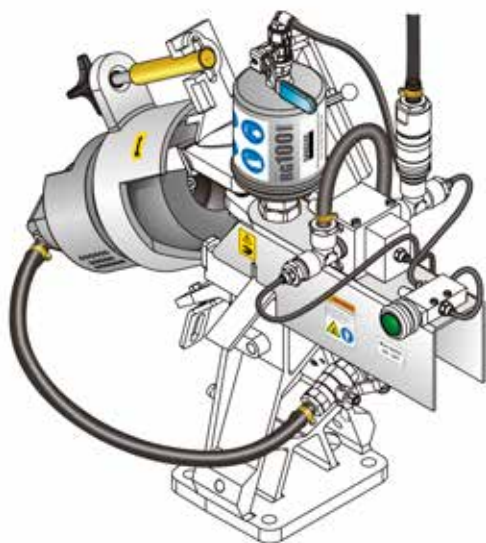
D = 127 mm
 W = 63 mm
 d = 32 mm
 D1 = 80 mm
 w = 50 mm



INTEGRAL STEEL GRINDER RG100P

GRINDING APPLICATIONS

Mobile, lightweight, pneumatic grinder. Intended for frontal and gauge grinding of chisel integral steels.



TECHNICAL DATA

Air pressure	Max 8 bar/min 6 bar
Air consumption	40-60 l/sec
Rated power (motor)	1.7 kW
Idling speed	4900 r.p.m.
Hose connection:	
Air, air hose	12.5 mm (1/2")
Air or water hose for cooling	9.5 mm (3/8")
Dimensions: HxWxD mm	660x550x350
Grinding wheel dimensions	127x63x32 mm
Weight inclusive of grinding wheel	18.5 kg
Cutting-edge radius	80 mm
Cutting-edge angle	110°

PART. NO FOR MACHINES

Grinder, air powered 796-5300

ACCESSORIES (INCLUDED IN MACHINE DELIVERY)

Grinding wheel for dry grinding 797-1227-15
 Protective goggles 797-5771
 T-hexagon wrench 797-5766-06
 Support bracket 797-5289

ACCESSORIES (OPTIONAL)

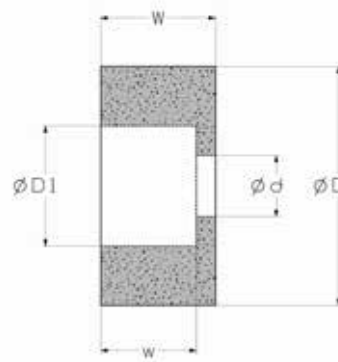
Grinding wheel (dry grinding) 797-1227-15
 Grinding wheel (wet grinding) 797-1227-10
 Kit for grinding plug hole drill steels 797-5489-50
 In line oiler 797-5747-50
 Mounting bracket (for drill rig) 797-5330-91
 Support for integral steels 797-5330-92
 Grinding template for chisel bit 795-1343
 Grinding template for plug hole steels 795-1336

RECOMMENDED LUBRICANTS

Air tool oil, 1 litre 797-5870-90
 Grease, 0.42 kg cartridge 797-5773-22

GRINDING WHEEL DIMENSIONS

D = 127 mm
 W = 63 mm
 d = 32 mm
 D1 = 80 mm
 w = 50 mm

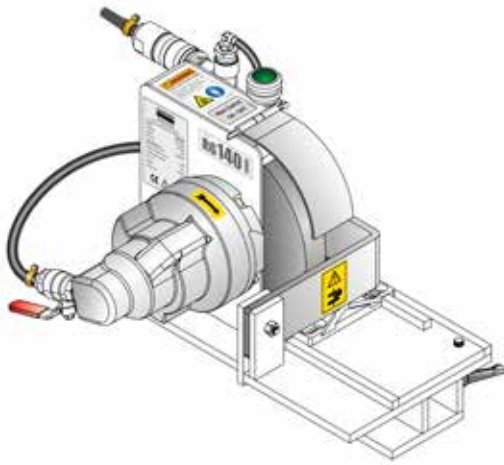


INTEGRAL STEEL AND CROSS GRINDER RG140P

GRINDING APPLICATIONS

Basic pneumatic grinder intended for frontal and gauge grinding of integral steels (with straight grinding wheel) or cross and X-bits (with angled grinding wheel).

Machine is suitable for bit sizes: Integral steels, all diameters. Cross bits \varnothing 33-43 mm.



TECHNICAL DATA

Air pressure	Max 8 bar/min 7 bar
Air consumption	40-60 l/sec
Rated power (motor)	1.7 kW
Idling speed	3000 r.p.m.
Hose connection:	
Air, air hose	12.5 mm (1/2")
Dimensions: HxWxD mm	505x276x326
Grinding wheel dimensions:	
Grinding wheel, 132°	200x28x32 mm
Grinding wheel, straight	200x32x32 mm
Weight inclusive of grinding wheel	21 kg

PART. NO FOR MACHINES

Grinder, air powered 796-3800

ACCESSORIES (INCLUDED IN MACHINE DELIVERY)

Grinding wheel, for 90° cross bits
(bit size: \varnothing 33-43, for dry grinding) 797-1185-28*

Grinding wheel dresser 796-1858

Protective goggles 797-5771

T-hexagon wrench 797-5766-06

Dressing template for 4-inserts (for 90° cross bits)
797-6035-06

ACCESSORIES

(NOT INCLUDED, TO BE ORDERED SEPARATELY)

Grinding wheel, straight for gauge grinding
(for dry grinding) 797-1101-32**

Grinding wheel, for 90° cross bits
(bit size: \varnothing 33-39, for dry grinding) 797-1101-25

ACCESSORIES (OPTIONAL)

Spare rollers for wheel dresser 796-1867

In line oiler 797-5747-50

Mounting bracket (for drill rig) 797-5330-91

RECOMMENDED LUBRICANTS

Air tool oil, 1 litre 797-5870-90

Grease, 0.42 kg cartridge 797-5773-22

GRINDING WHEEL DIMENSIONS*

D = 200 mm
W = 28 mm
d = 32 mm



GRINDING WHEEL DIMENSIONS**

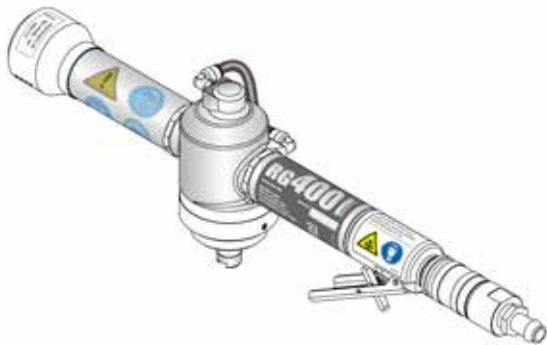
D = 200 mm
W = 32 mm
d = 32 mm



BUTTON BIT GRINDER RG400

GRINDING APPLICATIONS

Handheld, lightweight, lower powered pneumatic grinder intended for grinding all kinds of button bits with max button size 10 mm.



TECHNICAL DATA

Air Supply pressure	Max 8 bar/min 6 bar
Air consumption	16-17 l/sec
Spindle speed	14000 r.p.m.
Flushing air pressure	Max. 6 bar
Flushing water pressure	Max. 6 bar
Water consumption	5-6 l/min
Hose connections:	
Air, air hose	12.5 mm (1/2")
Water, water hose	6.3 mm (1.4")
Dimensions: HxWxD mm	156x533x84
Weight	2.9 kg

PART. NO FOR MACHINES

Complete grinder 796-5116

ACCESSORIES (INCLUDED IN MACHINE DELIVERY)

O-ring 797-5888-24
 Hose, 6/4 mm 797-5957-06
 Connector, 6-1/4" 797-5899-13
 Nylon packing, 1/4" 797-5934-13
 House Nipple, 1/4"-R1/4" 797-5777-13
 Plug 6, R9 6 mm 797-5769-06
 Screw (to remove damper) 797-5463-31
 Shock Absorber 797-5273-01

ACCESSORIES (OPTIONAL)

Tools for O-ring replacement 797-5452
 In line oiler 797-5747-50
 Cooling/tank unit, complete 797-5488-85
 Grinding gauge for button up Ø 16 mm 797-1396
 Grinding cups see page 17

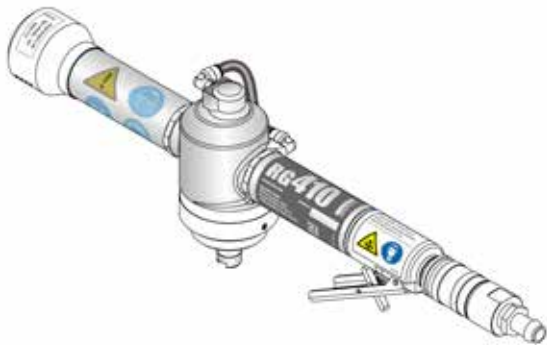
RECOMMENDED LUBRICANTS

Air tool oil, 1 litre 797-5870-90

BUTTON BIT GRINDER RG410

GRINDING APPLICATIONS

Handheld, lightweight, stronger powered pneumatic grinder intended for grinding all kinds of button bits.



TECHNICAL DATA

Air Supply pressure	Max 8 bar/min 6 bar
Air consumption	40-55 l/sec
Spindle speed	19000 r.p.m.
Flushing air pressure	Max. 6 bar
Flushing water pressure	Max. 6 bar
Water consumption	5-6 l/min
Hose connections:	
Air, air hose	12.5 mm (1/2")
Water, water hose	6.3 mm (1/4")
Dimensions: HxWxD mm	156x533x84
Weight	2.9 kg

PART. NO FOR MACHINES

Complete grinder 796-5100

ACCESSORIES (INCLUDED IN MACHINE DELIVERY)

O-ring 797-5888-24
 Hose, 6/4 mm 797-5957-06
 Connector, 6-1/4" 797-5899-13
 Nylon packing, 1/4" 797-5934-13
 House Nipple, 1/4"-R1/4" 797-5777-13
 Plug 6, R9 6 mm 797-5769-06
 Screw (to remove damper) 797-5463-31
 Shock Absorber 797-5273-01

ACCESSORIES (OPTIONAL)

Tools for O-ring replacement 797-5452
 In line oiler 797-5747-50
 Cooling/tank unit, complete 797-5488-85
 Grinding gauge for button up \varnothing 16 mm 797-1396
 Grinding cups see page 17

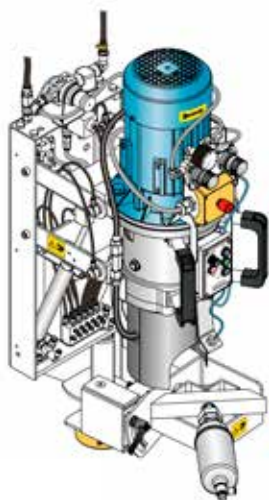
RECOMMENDED LUBRICANTS

Air tool oil, 1 litre 797-5870-90

BUTTON BIT GRINDER RG420E

GRINDING APPLICATIONS

Stationary electrical grinder for workshops or to be mounted on drill rigs. Intended for grinding all kinds of button bits. Bit holder holds diameters up to Ø 122 mm, this means: Top hammer (TH) button bits (normal skirt) up to Ø 152 mm, TH button bits (retrac skirt) up to Ø 127 mm and down the hole button bits up to Ø 220 mm (max. shank Ø 110 mm and max. head length 110 mm).



TECHNICAL DATA

Air Supply pressure	Max 10 bar/min 6 bar
Air consumption	0.5-3 l/sec
Water Supply pressure	Max 8 bar/min 3.5 bar
Water consumption (cooling tank)	2-4 l/min
Water consumption (pump)	0.2-1 l/min
Coolant/flushing medium	Water
Rated power (motor)	1.5 kW
Air connection, air hose	9.5 mm (3/8")
Water connection, water hose	9.5 mm (3/8")
Dimensions: HxWxD mm	730x390x390
Weight	45 kg

PART. NO FOR MACHINES

Grinder	796-6210-XX*
Grinder with pump	796-6260-XX*
Grinder with cover	796-6215-XX*
Grinder with pump and cover	796-6265-XX*

*For two last digits, see table below, under "Code"

VOLTAGE/PHASE ALT.

Voltage	Phases	Hz	Code
220-240V	1	50/60 Hz	50
380-420V	3	50/60 Hz	52
220-240V	3	50/60 Hz	59
440V	3	60 Hz	63

ACCESSORIES (INCLUDED IN MACHINE DELIVERY)

Bit insert	797-5502-26
O-ring for Grinding cup	797-5888-24
Assembly tools for O-ring replacement	797-5452
Lock plate	797-5502-39
Spindle tool 9 mm	797-5464-07
Grease gun	797-5870-20

ACCESSORIES (OPTIONAL)

Grinding cups	see page 17
Bit Mandrels	795-5348-XX**
**23=R23, 25=R25, 28=R28, 32=R32, 33=R33, 35=R35, 38=R28/T38, 45=T45, 51=T51, 58=ST58, 60=GT60, 68=ST68	
Example: Bit mandrel R32 =	797-5348-32

Grinding gauge for button up to Ø 16 mm	795-1396
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SPARE PART KITS

Complete Grinding head (13000 r.p.m, including flushing head)	797-5130/1
All bearings, seals and screws for grinding head	797-5463-05
Outer Spindle (for Flushing head)	797-5464-02
Small kit for flushing head	797-5464-44
Big kit for flushing head	797-5464-59

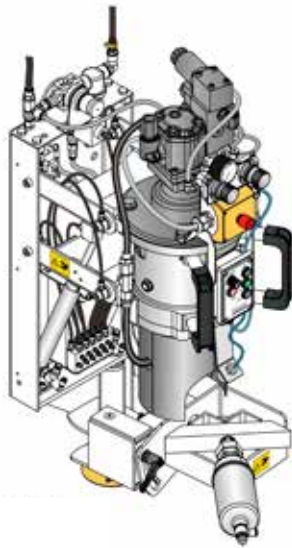
RECOMMENDED LUBRICANTS

Gear oil, 1 litre	797-5870-15
Air tool oil, 1 litre	797-5870-90
Grease, 0.42 kg cartridge	797-5773-22

BUTTON BIT GRINDER RG420H

GRINDING APPLICATIONS

Stationary hydraulic grinder for workshops or to be mounted on drill rigs. Intended for grinding all kinds of button bits. Bit holder holds diameters up to Ø 122 mm, this means: Top hammer (TH) button bits (normal skirt) up to Ø 152 mm, TH button bits (retrac skirt) up to Ø 127 mm and down the hole button bits up to Ø 220 mm (max. shank Ø 110 mm and max. head length 110 mm).



TECHNICAL DATA

Air Supply pressure	Max 10 bar/min 6 bar
Air consumption	0.5-3 l/sec
Water Supply pressure	Max 8 bar/min 3.5 bar
Water consumption (cooling tank)	2-4 l/min
Water consumption (pump)	0.2-1 l/min
Coolant/flushing medium	Water
Rated power (motor)	2.8-4 kW
Air connection, air hose	9.5 mm (3/8")
Water connection, water hose	9.5 mm (3/8")
Hydraulic connection, hydraulic hose	R3/8" female thread
Dimensions: HxWxD mm	730x390x390
Weight	40 kg
Electricity supply	24V DC, 5A
Hydraulic Supply pressure	Max 200 bar/Min 140 bar
Hydraulic-oil flow	12 l/min

PART. NO FOR MACHINES

Grinder	796-6230
Grinder with pump	796-6280
Grinder with cover	796-6235
Grinder with pump and cover	796-6285
Grinder with tank	796-6231
Grinder with tank and cover	796-6236

ACCESSORIES (INCLUDED IN MACHINE DELIVERY)

Bit insert	797-5502-26
O-ring for Grinding cup	797-5888-24
Assembly tools for O-ring replacement	797-5452
Lock plate	797-5502-39
Spindle tool 9 mm	797-5464-07
Grease gun	797-5870-20

ACCESSORIES (OPTIONAL)

Grinding cups	see page 17
Bit Mandrels	795-5348-XX**
**23=R23, 25=R25, 28=R28, 32=R32, 33=R33, 35=R35, 38=R28/T38, 45=T45, 51=T51, 58=ST58, 60=GT60, 68=ST68	

Example: Bit mandrel R32 = 797-5348-32	
Grinding gauge for button up to Ø 16 mm	795-1396

SPARE PART KITS

Complete Grinding head (13000 r.p.m, including flushing head)	797-5130/1
All bearings, seals and screws for grinding head	797-5463-05
Outer Spindle (for Flushing head)	797-5464-02
Small kit for flushing head	797-5464-44
Big kit for flushing head	797-5464-59

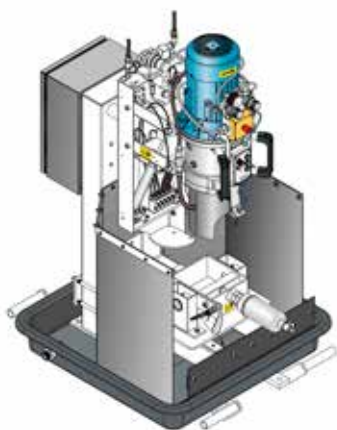
RECOMMENDED LUBRICANTS

Gear oil, 1 litre	797-5870-15
Air tool oil, 1 litre	797-5870-90
Grease, 0.42 kg cartridge	797-5773-22

BUTTON BIT GRINDER RG440

GRINDING APPLICATIONS

Stationary electrical grinder for workshops. Intended for grinding all top hammer (TH) button bits. Bit holder holds Bits with diameters up to Ø 102 mm, this means: TH button bits (normal skirt) up to Ø 152 mm, TH button bits (retrac skirt) up to Ø 102 mm.



TECHNICAL DATA

Air Supply pressure	Max 10 bar/min 6 bar
Air consumption	0.5-3 l/sec
Water Supply pressure	Max 8 bar/min 3 bar
Water consumption	0.2-1 l/min
Coolant/flushing medium	Water
Rated power (motor)	1.5 kW
Air connection, air hose	9.5 mm (3/8")
Water connection, water hose	9.5 mm (3/8")
Dimensions: HxWxD mm	750x670x795
Weight	95 kg

PART. NO FOR MACHINES

Grinder	796-6000-XX*
Grinder with pump	796-6050-XX*
Grinder with cover	796-6005-XX*
Grinder with pump and cover	796-6055-XX*

*For two last digits, see table below, under "Code"

VOLTAGE/PHASE ALT.

Voltage	Phases	Hz	Code
220-240V	1	50/60Hz	50
380-420V	3	50/60Hz	52
220-240V	3	50/60Hz	59
440V	3	60 Hz	63

ACCESSORIES (INCLUDED IN MACHINE DELIVERY)

T38/R38 Bit Mandrel	797-5348-38
O-ring for Grinding cup	797-5888-24
Assembly tools for O-ring replacement	797-5452
Lock plate	797-5502-39
Spindle tool 9 mm	797-5464-07
Grease gun	797-5870-20

ACCESSORIES (OPTIONAL)

Grinding cups	see page 17
Bit Mandrels	795-5348-XX**
**23=R23, 25=R25, 28=R28, 32=R32, 33=R33, 35=R35, 38=R28/T38, 45=T45, 51=T51, 58=ST58, 60=GT60, 68=ST68	

Example: Bit mandrel R32 = 797-5348-32

Grinding gauge for button up to Ø 16 mm 795-1396

SPARE PART KITS

Complete Grinding head (8000 r.p.m.) including flushing head non-lubrication	797-5140/1
All bearings, seals and screws for grinding head	797-5463-05
Outer Spindle (for flushing head)	797-5464-02
Small kit for flushing head	797-5464-44 ¹
	797-5464-45 ²
Big kit for flushing head	797-5464-59 ¹
	797-5464-60 ²

1=Non lubrication
2=Lubrication

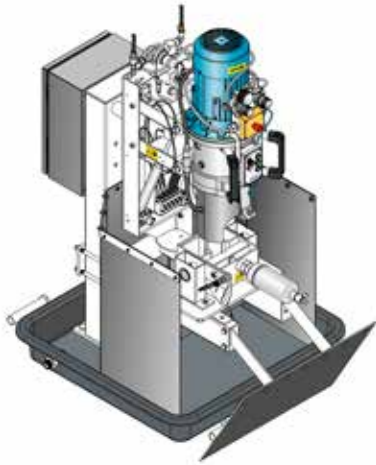
RECOMMENDED LUBRICANTS

Gear oil, 1 litre	797-5870-15
Air tool oil, 1 litre	797-5870-90
Grease, 0.42 kg cartridge	797-5773-22

BUTTON BIT GRINDER RG460

GRINDING APPLICATIONS

Stationary electrical grinder for workshops. Intended for grinding all down the hole (DTH) button bits. Bit holder holds diameters up to Ø 92 mm, this means: DTH button bits up to Ø 200 mm (max. shank Ø 92 mm and max. head length 105 mm).



TECHNICAL DATA

Air Supply pressure	Max 10 bar/min 6 bar
Air consumption	0.5-3 l/sec
Water Supply pressure	Max 8 bar/min 3 bar
Water consumption	0.2-1 l/min
Coolant/flushing medium	Water
Rated power (motor)	1.5 kW
Air connection, air hose	9.5 mm (3/8")
Water connection, water hose	9.5 mm (3/8")
Dimensions: HxWxD mm	990x670x795
Weight	95 kg

PART. NO FOR MACHINES

Grinder	796-6100-XX*
Grinder with pump	796-6150-XX*
Grinder with cover	796-6105-XX*
Grinder with pump and cover	796-6155-XX*

*For two last digits, see table below, under "Code"

VOLTAGE/PHASE ALT.

Voltage	Phases	Hz	Code
220-240V	1	50/60 Hz	50
380-420V	3	50/60 Hz	52
220-240V	3	50/60 Hz	59
440V	3	60 Hz	63

ACCESSORIES (INCLUDED IN MACHINE DELIVERY)

T38/R38 Bit Mandrel	797-5348-38
O-ring for Grinding cup	797-5888-24
Assembly tools for O-ring replacement	797-5452
Lock plate	797-5502-39
Spindle tool 9 mm	797-5464-07
Grease gun	797-5870-20
Insert plate DTH, 3"	797-5503-73
Insert plate DTH, 4"	797-5503-74
Insert plate DTH, 5"	797-5503-75
Insert plate DTH, 6"	797-5503-76

ACCESSORIES (OPTIONAL)

Grinding cups	see page 17
Grinding gauge for button up to Ø 16 mm	795-1396

SPARE PART KITS

Complete Grinding head (8000 r.p.m. including flushing head non-lubrication)	797-5140/1
All bearings, seals and screws for grinding head	797-5463-05
Outer Spindle (for flushing head)	797-5464-02
Small kit for flushing head	797-5464-44 ¹
	797-5464-45 ²
Big kit for flushing head	797-5464-59 ¹
	797-5464-60 ²

1=Non lubrication
2=Lubrication

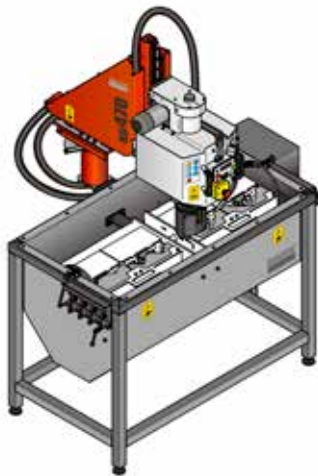
RECOMMENDED LUBRICANTS

Gear oil, 1 litre	797-5870-15
Air tool oil, 1 litre	797-5870-90
Grease, 0.42 kg cartridge	797-5773-22

BUTTON BIT GRINDER RG470

GRINDING APPLICATIONS

High efficient stationary electrical grinder for work-shops. Intended for grinding all button bits. Top Hammer (TH) bits Ø 28 mm (bit length > 65 mm) up to Ø 152 mm, and down the hole (DTH) bits Ø 90 mm up to Ø 270 mm.



TECHNICAL DATA

Air Supply pressure	Max 10 bar/min 6 bar
Air consumption	0.5-2 l/sec
Water Supply pressure	Max 8 bar/min 3.5 bar
Water consumption	1 l/min
Coolant/flushing medium	Water
Rated power (grinding motor)	3 kW
Air connection, air hose	9.5 mm (3/8")
Water connection, water hose	9.5 mm (3/8")
Dimensions: HxWxD mm	2000x1600x1100
Weight	320 kg

PART. NO FOR MACHINES

Grinder 796-6700-XX*

For two last digits, see table below, under "Code".
Note! Drill Bit support are not included in grinder. Parts must be ordered separately.

VOLTAGE/PHASE ALT.

Voltage	Phases	Hz	Code
380-420V	3	50/60 Hz	52
220-240V	3	50/60 Hz	59

ACCESSORIES (INCLUDED IN MACHINE DELIVERY)

O-ring for Grinding cup	797-5888-24
Assembly tools for O-ring replacement	797-5452
Spindle tool 9 mm	797-5464-17
Grease gun	797-5870-07

ACCESSORIES (NOT INCLUDED, TO BE ORDERED SEPARATELY)

Drill Bit support, appr. skirt Ø=30-75 mm	797-5552-19*
Drill Bit support, appr. skirt Ø=75-120 mm	797-5552-14**
Drill Bit support, appr. skirt Ø=120-150 mm	797-5552-25***

ACCESSORIES (OPTIONAL)

Grinding cups	see page 17
Grinding gauge for button up to Ø 16 mm	795-1396

SPARE PART KITS

Outer Spindle (for flushing head)	797-5464-02
Small kit for flushing head	797-5464-44 ¹
	797-5464-45 ²
Big kit for flushing head	797-5464-59 ¹
	797-5464-60 ²

1=Non lubrication
2=Lubrication

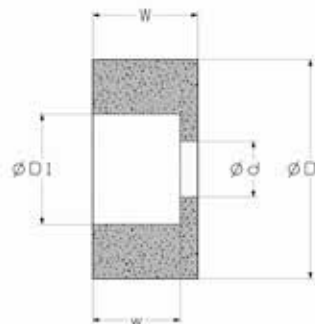
RECOMMENDED LUBRICANTS

Air tool oil, 1 litre	797-5870-90
Grease, 0.42 kg cartridge	797-5773-22



GRINDING WHEELS

GRINDING WHEELS FOR RG100P,
RG100H, RG120P AND RG120E



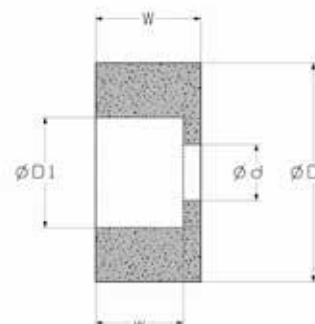
GRINDING WHEEL FOR RG100

D	W	d	D1	W	COMMENT	PART. NO
127	63	32	80	50	dry or wet grinding	797-1227-15
127	63	32	80	50	wet grinding	797-1227-10

GRINDING WHEEL FOR RG120

D	W	d	D1	W	COMMENT	PART. NO
150	83	63.5	100	64	wet grinding	797-1252-10

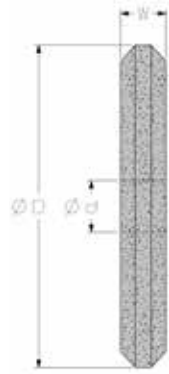
GRINDING WHEELS FOR SECOROC:
JUNIOR AND SENIOR, ATLAS COPCO:
TEROC 1500/1501



SECOROC: JUNIOR AND SENIOR, ATLAS COPCO: TEROC 1500/1501

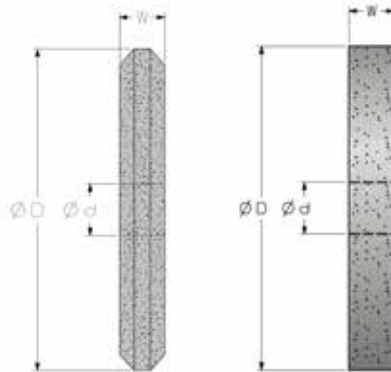
D	W	d	D1	W	COMMENT	PART. NO
200	102	32	150	80	wet grinding	797-1250-10

GRINDING WHEELS FOR RG300, RG320, RG340 AND RG360



BIT INSERT ANGLE	BIT Ø, MM	WHEEL ANGLE	D	W	d	COMMENT	PART. NO
90°, Cross bits	33-35	132°	300	23	32	wet grinding	797-1190-23
90°, Cross bits	43-45	132°	300	29	32	wet grinding	797-1190-29
90°, Cross bits	48-51	132°	300	32	32	wet grinding	797-1190-32

GRINDING WHEELS FOR RG140



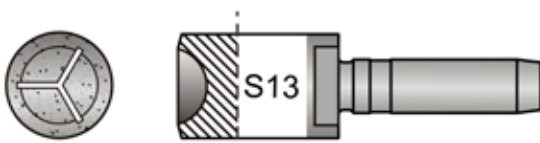
BIT INSERT ANGLE	BIT Ø, MM	WHEEL ANGLE	D	W	d	COMMENT	PART. NO
90°, Cross bits	33-39 mm	132°	200	25	32	dry grinding	797-1101-25
90°, Cross bits	33-43 mm	132°	200	28	32	dry grinding	797-1185-28
Straight wheel for gauge grinding			200	32	32	dry grinding	797-1101-32

GRINDING CUPS

Grinding cups for RG400, RG410, RG420, RG440, RG460 and RG470 grinders

SANCUP SUPER (S)

Grinding cups for redressing spherical (and super-spherical) buttons. Shank \varnothing 9 mm.



*= three water flushing slots



**= straight water flushing slots

FOR BUTTON SIZE	PART. NO
7 mm	797-5400-07**
8 mm	797-5400-08**
9 mm	797-5400-09**
10 mm	797-5400-10**
11 mm	797-5400-11**
12 mm	797-5400-12*
13 mm	797-5400-13*
14 mm	797-5400-14*
16 mm	797-5400-16*
18 mm	797-5400-18*

SANCUP SUPER (B)

Grinding cups for redressing ballistic (and semi-ballistic and Robust-ballistic) buttons. Shank \varnothing 9 mm.



*= three water flushing slots

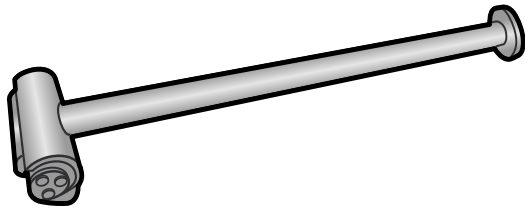


**= straight water flushing slots

FOR BUTTON SIZE	PART. NO
7 mm	797-5295-07**
8 mm	797-5295-08**
9 mm	797-5295-09**
10 mm	797-5295-10**
11 mm	797-5295-11*
12 mm	797-5295-12*
13 mm	797-5295-13*
14 mm	797-5295-14*
16 mm	797-5295-16*
18 mm	797-5295-18*

GRINDING ACCESSORIES

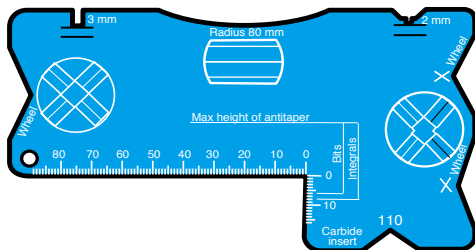
WHEEL DRESSER



1) Included in a complete unit.

DESCRIPTION	PART. NO
Wheel dresser, complete	796-1858
Shaft (1 pcs) ¹⁾	796-1862
Bearing bushing (2 pcs) ¹⁾	796-1863
Screw (6 pcs) ¹⁾	796-1865
Cover (2 pcs) ¹⁾	796-1866
1 set of dresser rollers ¹⁾	796-1867

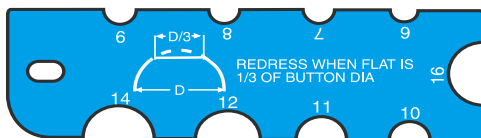
GRINDING TEMPLATE



For integrals with cross bit / For cross and X-bits with diameter up to 115 mm / For integrals with chisel bit and motor drill steels.

DESCRIPTION	PART. NO
Grinding template	795-1343

GRINDING TEMPLATE



For buttons up to 16 mm.

DESCRIPTION	PART. NO
Grinding template	795-1396

